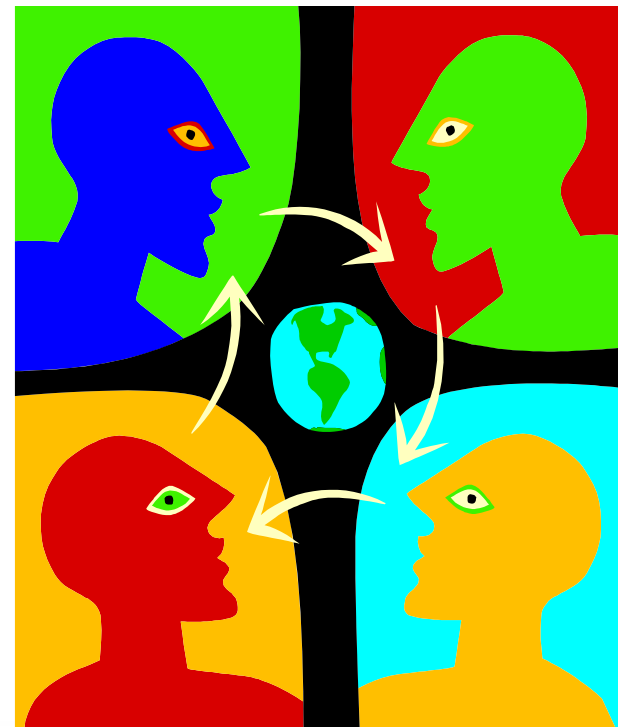
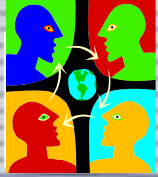


Succession Management

Action Plan

Establish a highly qualified,
well-defined, and readily available
group of candidates
for future management positions

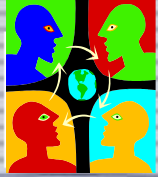




Succession Planning Objective

The Succession Management process addresses organization issues and identifies managers and professionals who are qualified to meet present & future needs

- Establishes a highly qualified, well-defined, and readily available group of candidates
- Provides the structure & encouragement for employees to take ownership of their career through opportunities offered to them



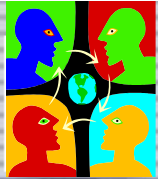
Succession Management sub-processes

1. Determine the impact strategic change will have on organization structure & identify key positions **Top-down (MTP)**
2. Identify the competencies that will define success in the future (position-specific competencies)

3. Evaluate the current bench strength & identify weaknesses **Bottom-up (EDP)**
4. Build the succession management pool using nominations, assessments, and performance data

5. Professional development toward “ready now” status including rotational assignments **Cross-org (TMS)**
6. Promote from the identified candidate pool

MTP – Medium Term Plan
EDP – Employee Development Plan
TMS – Talent Management System



Recommended Succession Mgt. Process

integration into other planning & development processes

2 directions of focus & 2 planning & development processes

Organization focus

- Strategic issues
- Key leadership positions
- Critical positions

Part of the MTP process

Targeted development:
Replacement Plans

- Identification of backup bench
- Specific individual development plans for those not “ready now”

Part of the MTP process with feed-forward to the EDP action plan

Employee focus

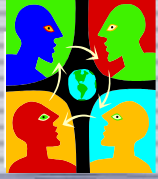
- Talent identification
 - minority & female sub-set

Part of the manager's yearend EDP process

General development:
Accelerated Leadership

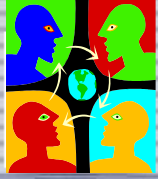
- Individual development plans
- Re-enrollment each EDP/MTP cycle

Integrated into the EDP action planning



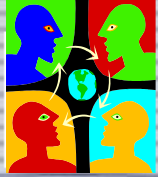
Areas Addressed in Action Plan

- Replacement Planning
 - Near-term needs for key position vacancies
- Development of high potential employees
 - Long-term breadth & depth of candidate pool
- Competency development
 - Long-term strategic alignment for employee development – future competencies required



Replacement Planning

- Identification of key positions
 - Driven by potential business impact
- Identification of candidate pool
 - Cross-organization alignment of similar positions
- Readiness classification determined by consensus
 - Ready now, 1-2 years, 3-5 years
- Development plan tied to readiness status
 - Integrated into Employee Development Plan (EDP)
 - Use of cross-organization development groups
- Identification of transitional opportunities

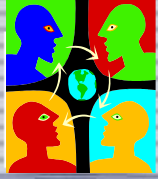


Key Positions

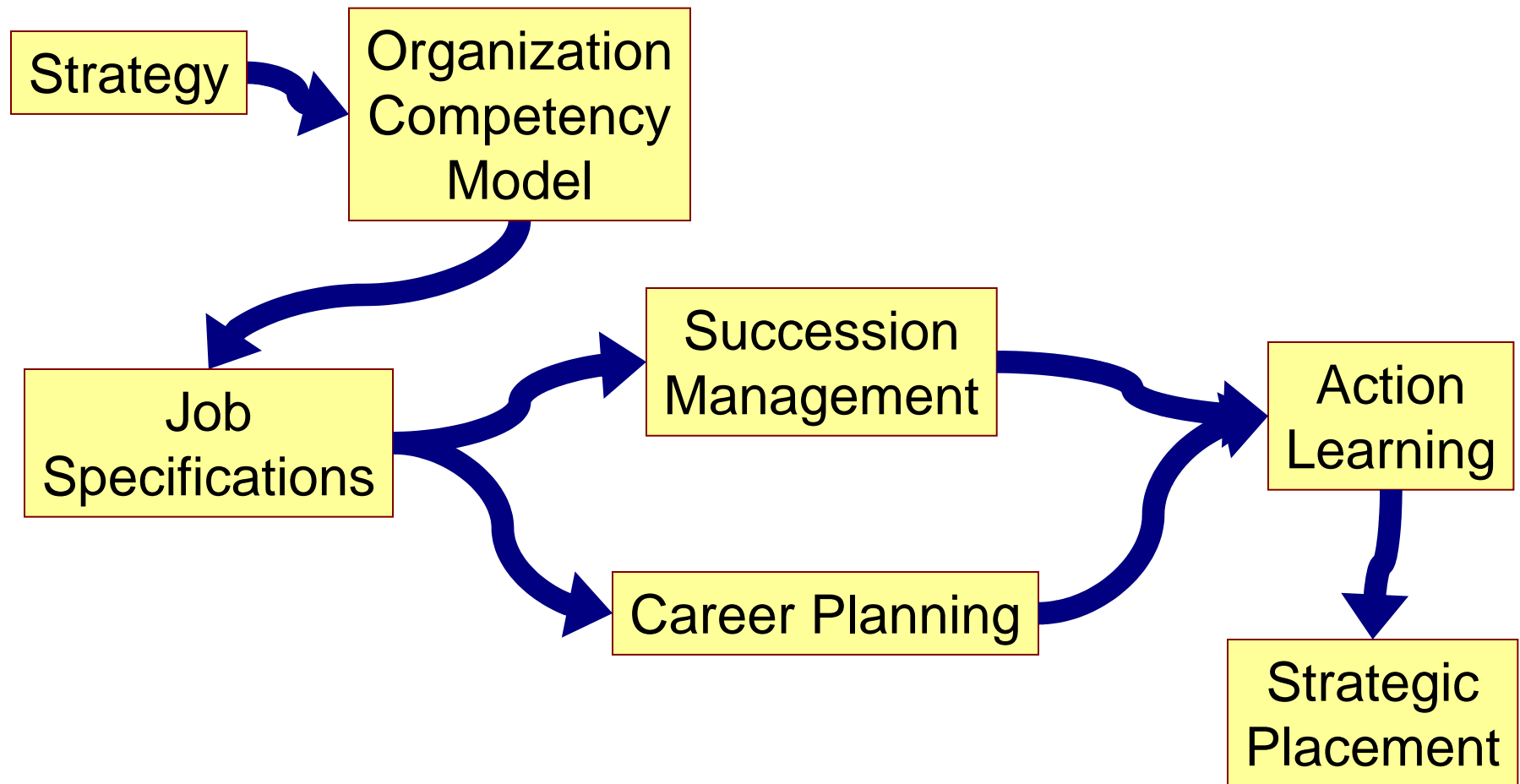
These positions have the most explicit links to overall business success

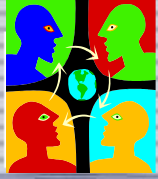
- **Positions defined by organizational responsibility**
 - Vice Presidents
 - Direct Reports to Vice Presidents

- **Positions defined by potential impact on business unit**
 - **Technical knowledge** – position requires critical technical or unique business skill and would require extensive development of a replacement candidate
 - **Financial impact** – position has significant bottom line impact if the position were to remain vacant
 - **External relations** – position has significant interaction with outside stakeholders and serves as a critical interface to others (customers, investors, vendors, business partners, etc.)
 - **Strategic impact** – position is a point of leadership for emerging strategy (focuses on building future success)



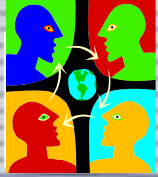
Workforce Management Process





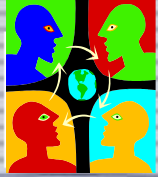
Developing Potential

- Identification of potential
 - Already performing at a high level
 - Manager nomination for accelerated development
- Accelerated Development Program
 - Peer-learning groups with specific learning objectives
 - Learning is integrated into job function (application)
 - No guarantees, just an opportunity for development
- Future competencies
 - Identification of competencies that will become more important in the future



Talent Identification - Recommendations

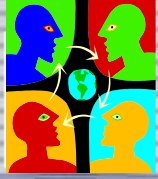
- Recommendations
 - “Acceleration pool” of top 5-10% of employees
 - Organization wide – push for early identification
 - Directed identification of minorities & females
 - Pilot test incorporating objective assessment tools
 - Nominated by management to take assessment
 - Complement to current judgment process
 - Later expand to include self-nomination for assessment
 - Enrollment in one year of “accelerated” leadership development
 - Development within an “acceleration pool” shifts focus to growth being accelerated, not that others lack potential
 - No further commitments beyond one year
 - Re-evaluation and enrollment each year
 - Probation if action plans are not completed satisfactorily
 - No exit strategy necessary since each year is a “new” program



Development Tools

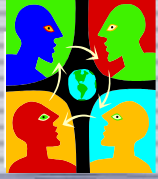
Talent development & replacement planning tools

- Training – classroom, CBT, self-directed
- On-the-job training with specific performance objectives
 - Job rotation, preferably across functional lines
 - Temporary vacation replacement
 - Special project assignments – stretch beyond current role
- Mentoring with role training for both parties
- Skill assessment & improvement activities
- Career counseling
 - Multiple paths to increase likelihood of some opportunity occurring
- Facilitated development planning with checkpoints
- 360-degree assessments tied to development objectives



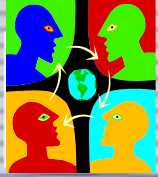
Proposed Development Programs

- Needs integration with succession planning requirements
- Develop a cross-organization rotation program
 - Formalize objectives for rotational assignments
 - HR to be proactive in taking the lead in creating opportunities
 - Identify opportunity & facilitate ripple effect through organization
 - Source cross-organization project staffing from HiPo pool
- Develop a Mentoring Program for “acceleration pool”
 - Roles & responsibilities for both parties
 - Develop training material for mentoring skills
 - Includes both vertical and horizontal mentoring relationships
- Encourage vacation replacement policy
 - Authority commensurate with readiness status



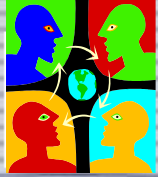
Accelerated Leadership Development

- Best practice approach to developing high potential employees without being exclusionary or making any commitments for the future
- Annual program with structured development
 - Specific development objectives driven by replacement plans and/or general competencies needed to reach full potential
 - Integrated into employee's EDP action plan
 - Activities range from traditional development to group discussions and projects to career counseling & assessments
 - Re-enrollment each EDP/MTP cycle
- HR facilitation of common development needs & the tracking of individual and group progress
- Puts pressure on the employee to meet development objectives in order to be considered the next year

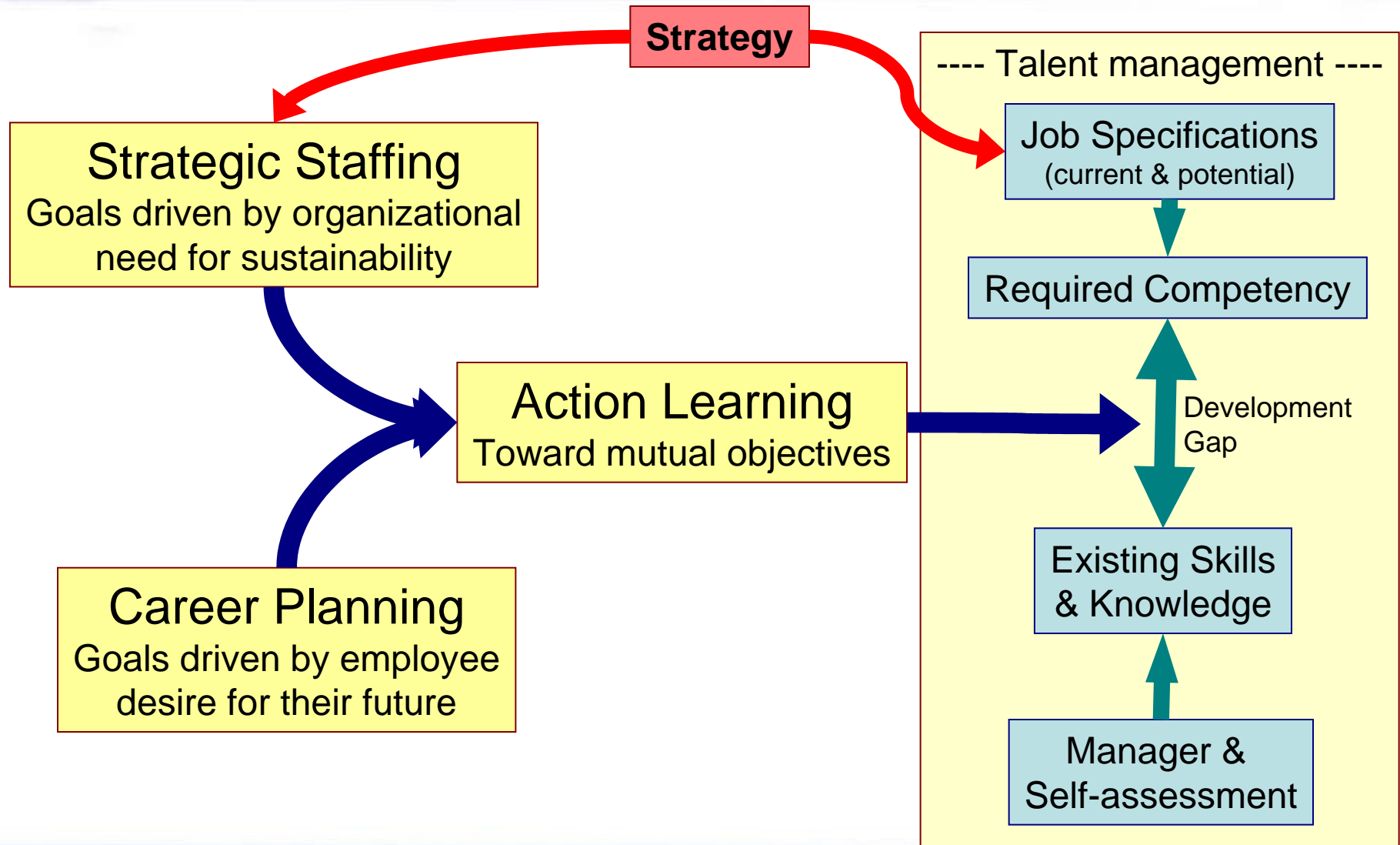


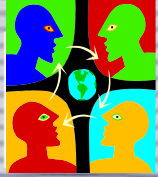
Development Process Enhancements

- Implement an employee assessment process
 - Early identification of high potential employees
 - Standards that are validated with job performance
 - Consistent with reduced personal bias
 - 360° evaluation for fuller assessment of management skills
- Proactive tracking of development plans
 - HR assistance in creating training & development opportunities
- Manager education & training
 - HR 101 module for Succession Management on intranet
 - Intranet resource page linked to other HR processes



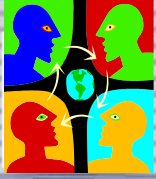
Workforce Management Process





Succession Risks

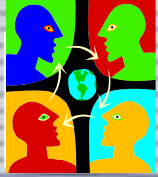
- Building the bench
 - Vacancy risk – departure or absence of key talent
 - Replacement planning
 - Readiness risk – underdeveloped successors
 - Accelerated development
- Ensuring bench performance
 - Transition risk – poor assimilation into the organization
 - Overcome transition difficulties
 - Portfolio risk – poor deployment of talent against goals
 - Strategic talent leverage



Pitfalls to Avoid

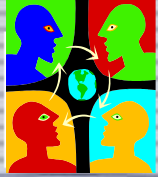
- Best practice studies reveal these pitfalls to avoid
 - Lack of a formal development plan to prepare candidates
 - Supporting system not intuitive in its use
 - Too rigid with little ability to adapt to changing strategy
 - Selecting unmotivated or unqualified employees for the candidate pool
 - Waiting too long to promote qualified candidates
 - Lack of commitment to select talent from the candidate pool

Implementation practices must avoid these problems



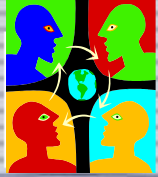
Communicating Status

- Most companies communicate status to employee while refraining from disclosing the list to all employees
 - (discuss with HiPo's & answer non-HiPo's when asked)
 - Aids in retention of high potential employees
 - Encourages employee buy-in for development
 - Clarifies areas for improvement for others
- However,
 - Not all aspects of the high level plan are communicated
 - Emphasis is on leadership development, not succession planning
 - Only invitation to participate in additional leadership development
 - Special development & special exposure opportunities (“acceleration pool”)
 - No guarantee is implied – status is re-earned each year
- Also, involves employee responsibilities
 - May require relocation & extra effort
 - Employee may opt-out for the status quo

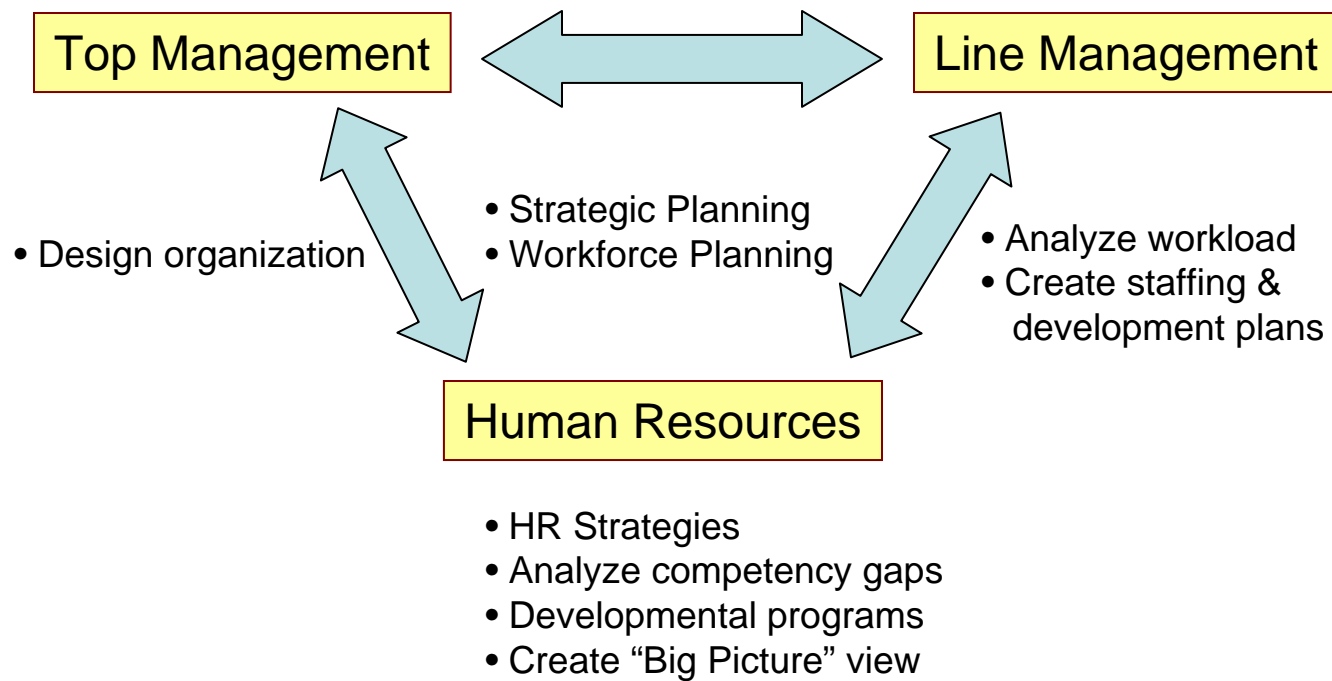


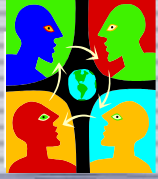
Best Practices in Communicating HiPo Status to employee

- Benefits of communicating HiPo status
 - Reinforces determination to succeed
 - Results in higher retention of high performers
 - Prevents defection of those who may have felt overlooked
 - Develops a culture of openness & trust
 - Improves employee's relations with their manager
 - Increases acceptance of succession management process
- Drawbacks to communicating HiPo status
 - May become complacent & coast
 - May attempt to extort perquisites
 - May reduce motivation among other employees
 - Still may leave if follow through is delayed or lacking
 - Identification process not always perfect in predicting future success
- 73% of top companies communicate the status to HiPo employees
 - Replacement/career plan is not disclosed to prevent raised expectations



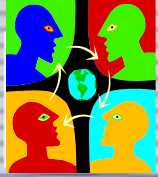
Roles in Workforce Planning





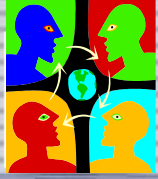
HR Planning Role

- Facilitate Succession Planning process
- Assist employees in their development plans
 - Consolidate training needs & initiate action – group development
 - Promote candidates for cross-organization project teams
 - Track vacation replacement plans
- Consultation for Job Rotation Planning
 - Investigate possible career paths
- Facilitate Mentoring Program
- Track action plan implementation
 - Succession planning metrics
 - Progress toward employee development plans
 - Assessment of learning objectives



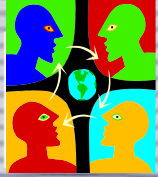
Succession Management Metrics

- Annual metrics
 - Bench strength
 - Depth of the replacement pool for key positions
 - Number of target positions for candidates
 - Candidate pool at different band levels
 - Diversity demographics of candidate pool
 - Percent of replacement candidates that are “ready now”
 - Percentage of vacancies filled
 - Internally, cross-organization placement, & by readiness status
 - HiPo’s 2+ yrs. in current position
 - Retention of talent
 - Manager & participant feedback on effectiveness of accelerated development program
 - Accuracy of promotability predictions
- Quarterly metrics
 - Progress toward development objectives & associated action plans
 - % of employees in a rotational position with a formal action plan
 - % with progress demonstrated in the prior quarter



Employee Profile

- Employee name & photo
- Current position & time in position
- Compensation level
- Performance rating (prior two years)
- Degree & major
- Internal Resume – current + 2 prior positions
- Training history
- Competency-based assessments & 360° evaluation
- Position targeting (general area or specific job code)
 - Career Goals
 - Ultimate 5 year positions (target 0 to 3 positions)
 - Developmental position (current or 1 to 3 rotational possibilities)
 - Best utilizing current capabilities (0 to 3 lateral rotations)
 - Driven by either retention issues or better match of capabilities
- Development Plan – link to the employee's action plan



HR Process Overview

